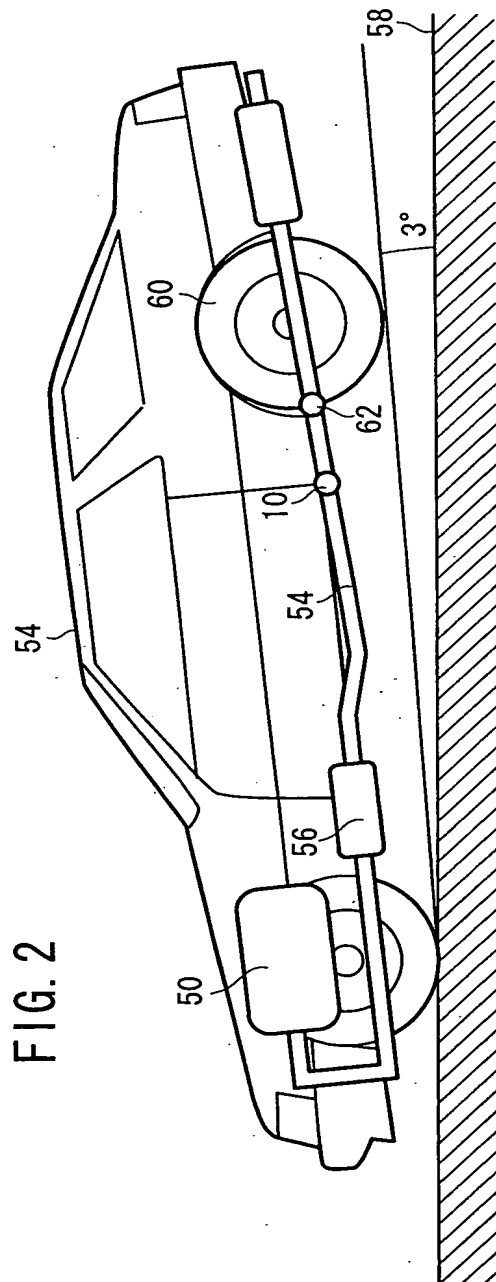
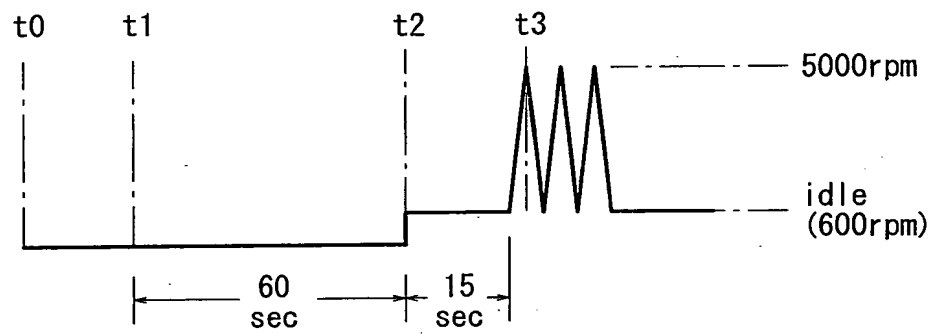


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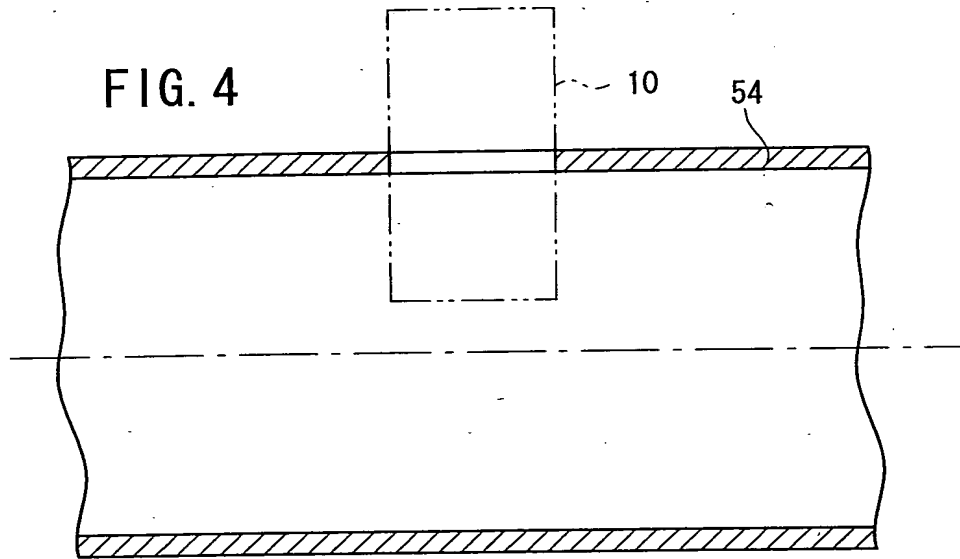


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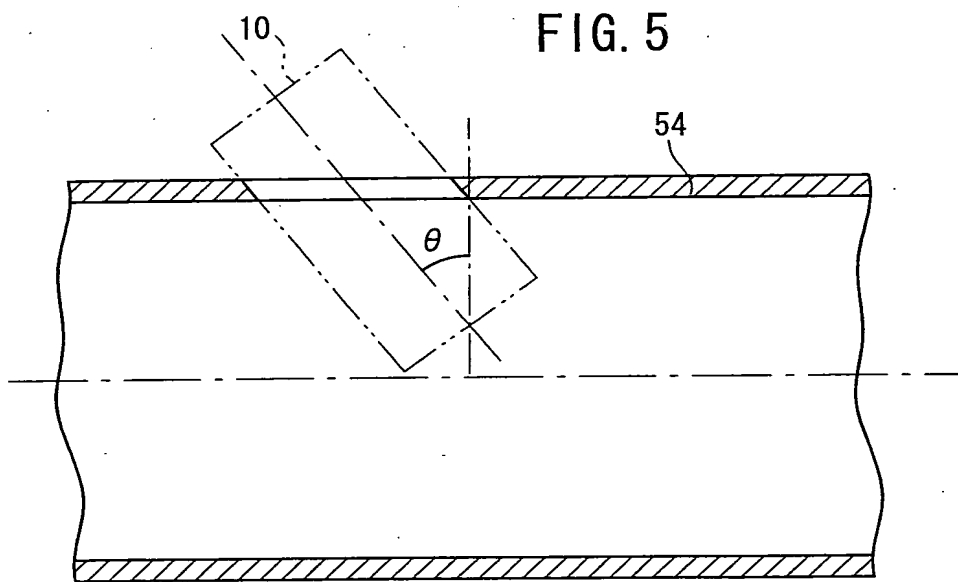
FIG. 3



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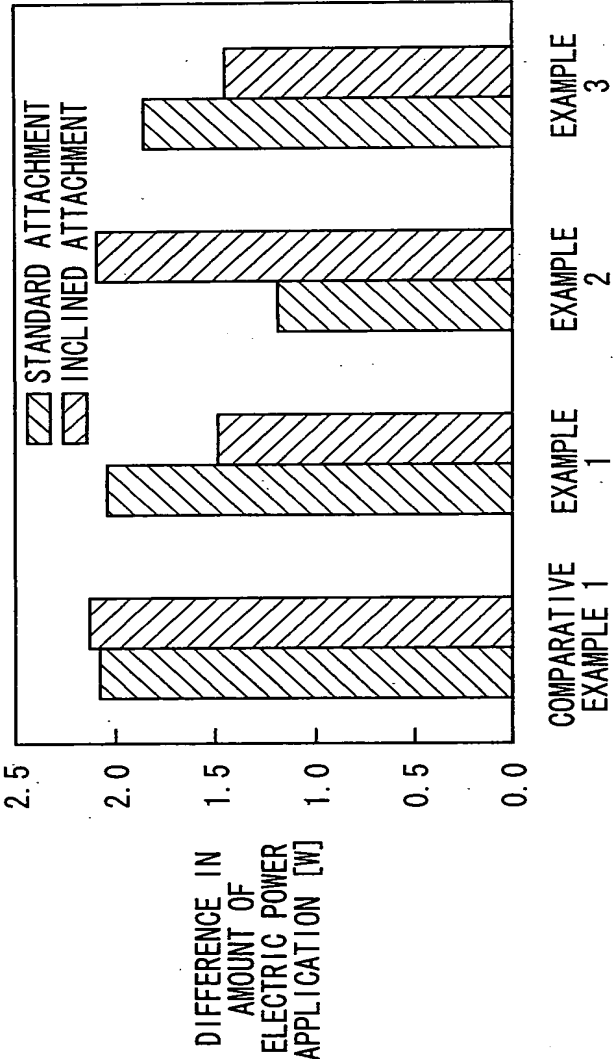


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FIG. 6

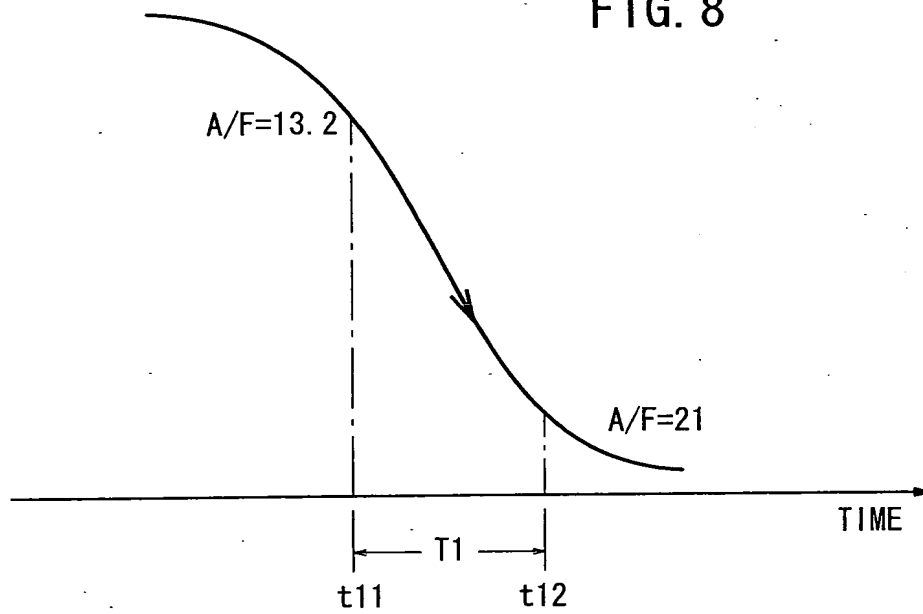
	COMPARATIVE EXAMPLE 1	EXAMPLE 1	EXAMPLE 2	EXAMPLE 3
STANDARD ATTACHMENT	4/20	0/21	2/22	0/19
INCLINED ATTACHMENT	15/20	3/20	14/20	1/21

FIG. 7



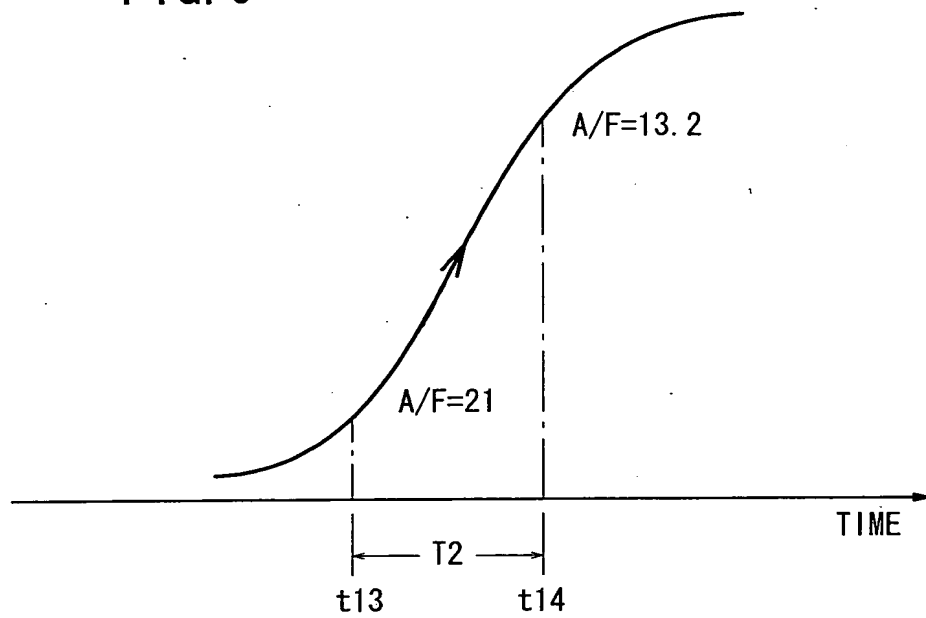
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FIG. 8



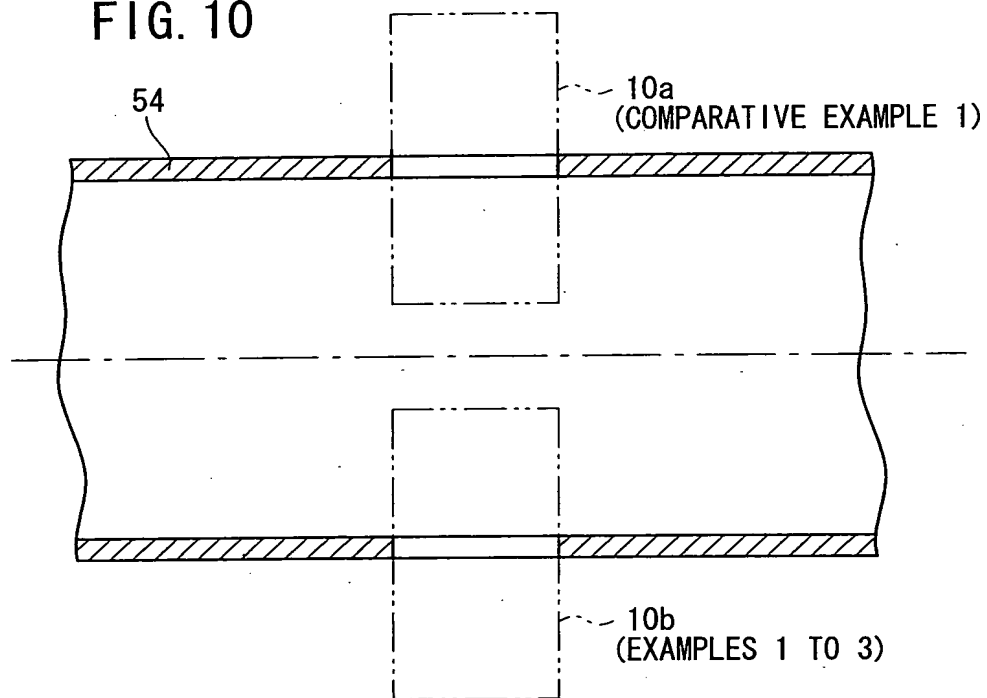
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FIG. 9



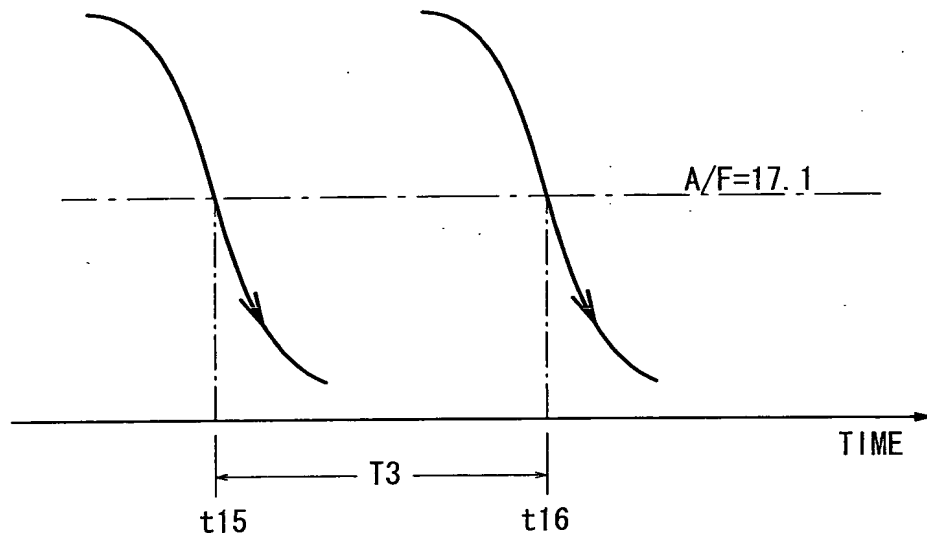
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FIG. 10



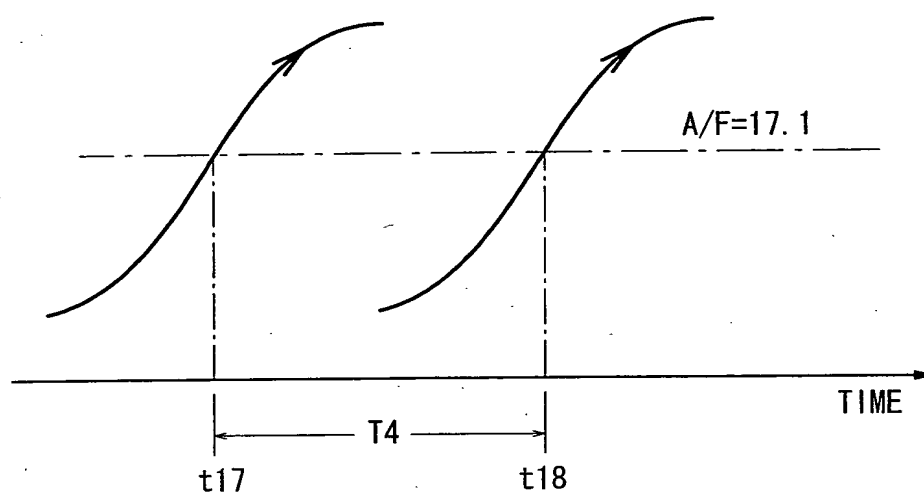
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FIG. 11



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FIG. 12



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FIG. 13

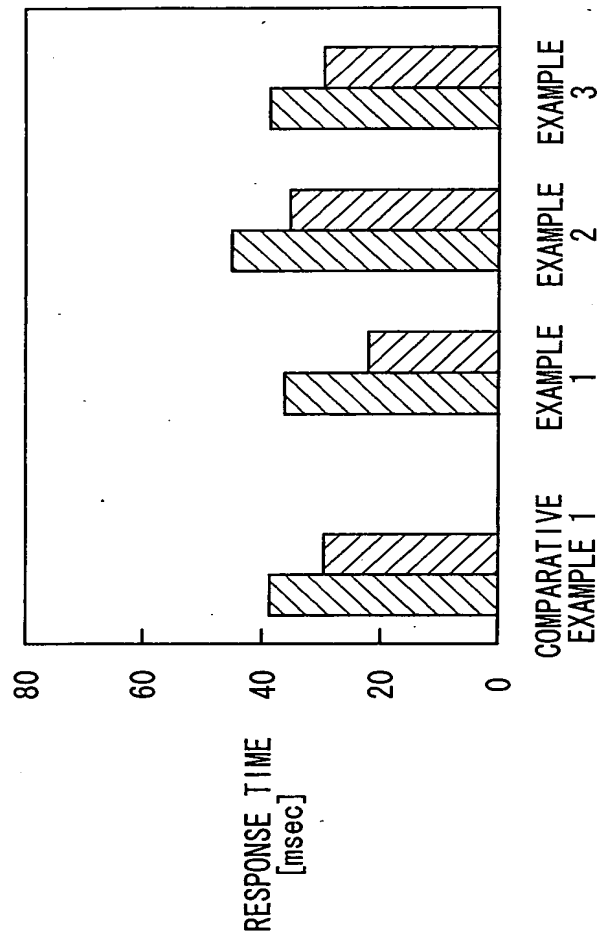
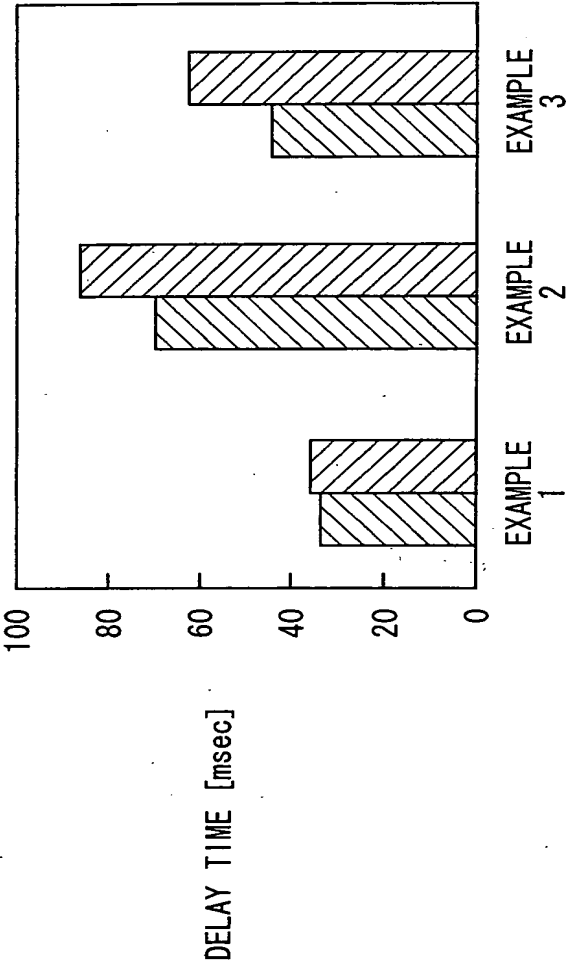
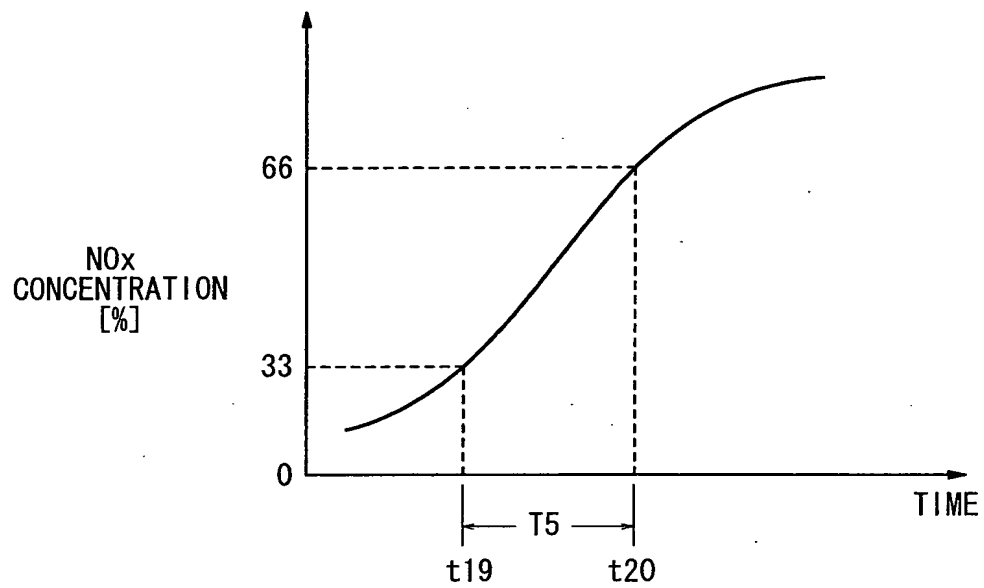


FIG. 14



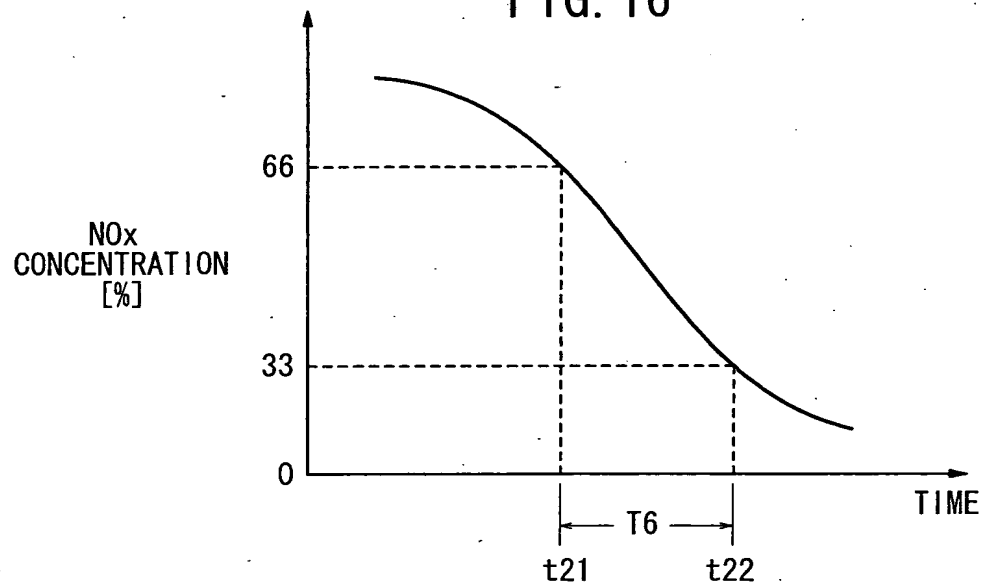
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FIG. 15



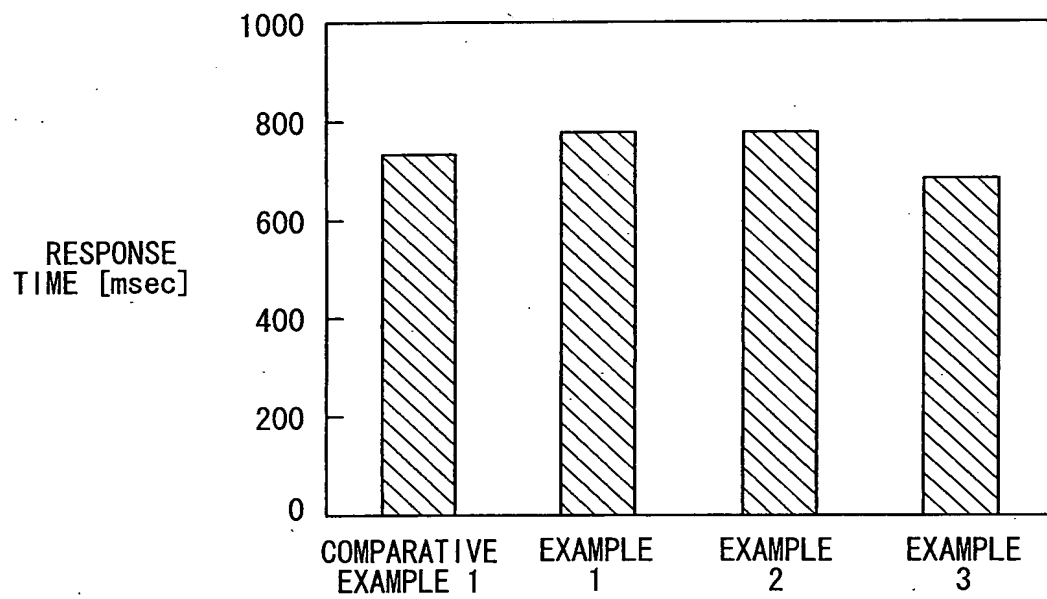
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FIG. 16



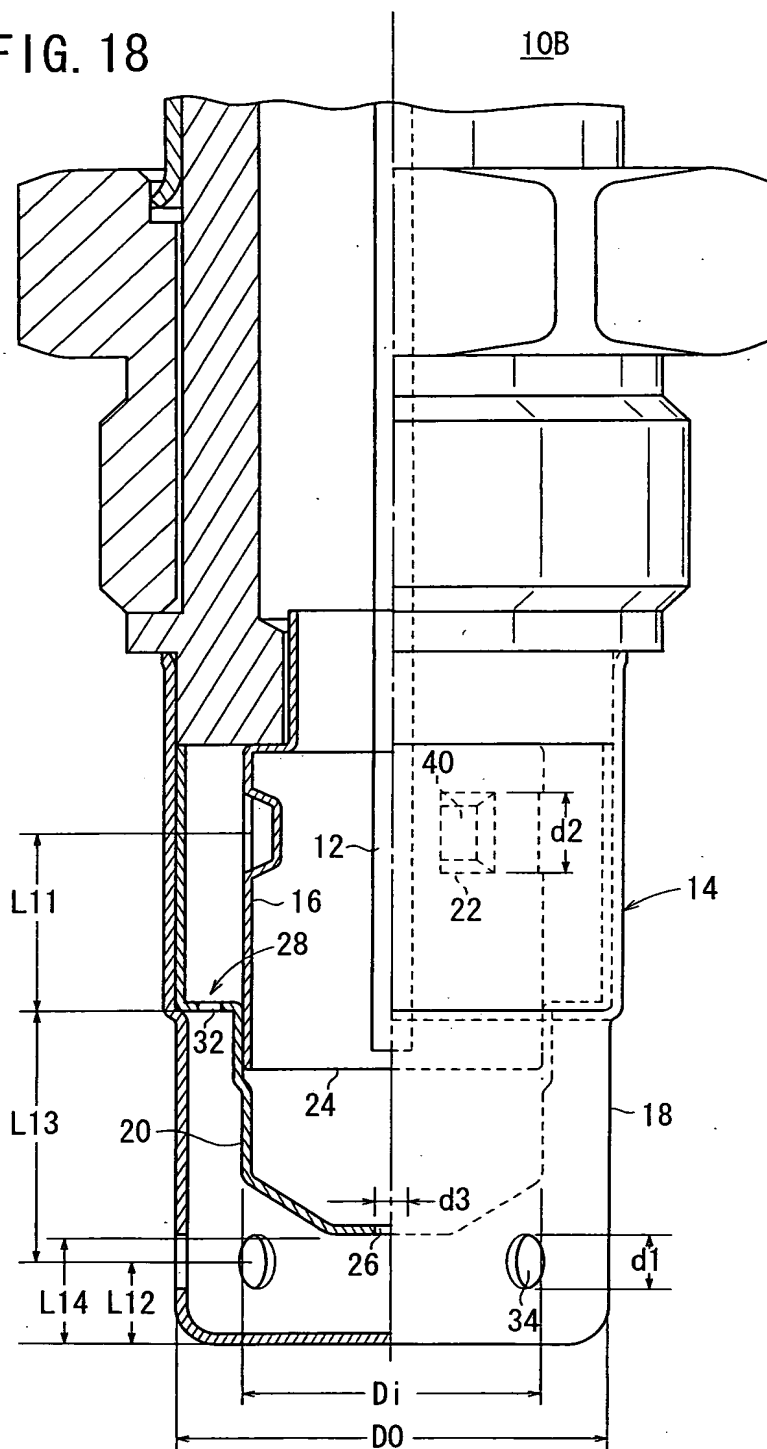
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FIG. 17



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FIG. 18



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FIG. 19

